

54694 DeRev

Work Order ID 52013

November 25, 2009 9:45:07 AM



Page 1

Item ID: D412-791-047

Accept



Setup Start



Revision ID: B

Stop



Item Name: Pitot Heat Monitoring Assembly

Start Date: 11/09/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 09/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

09/11/25

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-791

B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D412-791-047□
CHG 001

09/12/16

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2) 09/12/16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 52013

November 25, 2009 9:45:07 AM



Page 2

Item ID: D412-791-047

Accept



Setup Start



Revision ID: B

Stop



Item Name: Pitot Heat Monitoring Assembly

Start Date: 11/09/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 09/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-791-047

Location:

PPP rev: _____

Draft

9/12/14 PSp

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

09/12/17

MF 09-12-16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

November 25, 2009 9:45:19 AM

Page 1

Work Order ID: 52013

Parent Item: D412-791-047RevB

Parent Item Name: Pitot Heat Monitoring Assembly

Start Date: 11/09/2009

Required Date: 09/10/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
--------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

18-200 Quick Connector, Plug		Purchased	No			110	Each	7.0000	1.0000			
---------------------------------	--	-----------	----	--	--	-----	------	--------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

7

112618

7

1N4007 Diode		Purchased	No			110	Each	22.0000	4.0000			
-----------------	--	-----------	----	--	--	-----	------	---------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

22

112515

22

80-004-2-6 Insert		Purchased	No			110	Each	139.0000	3.0000			
----------------------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

Premier

Mezz

1

111506

1

Main Warehouse

ST

138

112214

14

112279

24

113109

100

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Pitot Heat Monitoring Assembly

Start Date: 11/09/2009

Required Date: 09/10/2009

Start Qty: 1.00

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Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
8 D3896-1RevA		Purchased	No			110	Each	0.0000	2.0000	✓		
Relay												
6 D3897-1RevB		Manufactured	No			110	Each	8.0000	1.0000	✓		
Angle												

Box 357 11/24/16
CW

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	8	
53032	8	

8 LED-50-17-BG-E0705 Purchased No

Annunciator

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	5	
111788	1	
112815	4	

53032
11/24/16 (1)
1112815

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D412-791-047RevB

Parent Item Name: Pitot Heat Monitoring Assembly


Start Date: 11/09/2009

Required Date: 09/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M12883/45-01		Purchased	No			110	Each	8.0000	1.0000			
<div>  </div>												
Relay Base												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	4	
112014	4	
Main Warehouse		
ST	4	
112718	4	

11/20/09

M81714/16-3

Purchased

No

110

Each

5.0000

1.0000



Terminal Blocks track

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5	
111184	1	
112718	4	

11/27/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Parent Item Name: Pitot Heat Monitoring Assembly

Start Date: 11/09/2009

Required Date: 09/10/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

M81714/2-DC1 Purchased No



Terminal Blocks

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

6

112718

6

M81714/2-DD2 Purchased No



Terminal Blocks

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4

112718

4

M83536/2-024 Purchased No



Relay

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

13

112014

5

112718

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 52013

Parent Item: D412-791-047RevB

Parent Item Name: Pitot Heat Monitoring Assembly


Start Date: 11/09/2009

Required Date: 09/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L06		Purchased	No			110	Each	348.0000	2.0000			
<div>  </div>												
Nut												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	348	
110123	11	
110731	14	
111548	1	
112243	22	
112369	100	
112433	100	
112465	100	

MS21042L08

Purchased

No

110

Each

525.0000

4.0000

Nut

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	525	
110002	24	
111889	30	
112243	47	
112492	24	
112612	1	
112794	99	
113149	100	
113226	200	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 52013

Parent Item: D412-791-047RevB

Parent Item Name: Pitot Heat Monitoring Assembly


Start Date: 11/09/2009

Required Date: 09/10/2009


Start Qty: 1.00

Required Qty: 1.00


Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24524-23  Switch		Purchased	No			110	Each	4.0000	1.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4	
112718	4	

MS24524-31  Switch, DPDT		Purchased	No			110	Each	4.0000	1.0000			
---	--	-----------	----	--	--	-----	------	--------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4	
112718	4	

MS24693-S26  Screw		Purchased	No			110	Each	184.0000	2.0000			
---	--	-----------	----	--	--	-----	------	----------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	184	
112019	84	
112719	100	

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Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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November 25, 2009 9:45:19 AM

Work Order ID: 52013

Parent Item: D412-791-047RevB

Parent Item Name: Pitot Heat Monitoring Assembly

Start Date: 11/09/2009

Required Date: 09/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS25036-102 Terminal Lug		Purchased	No			110	Each	125.0000	15.0000	✓		

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	125	
112019	25	
112616	50	
112990	50	

M112019 10X
M112616 5X

MS27039-08-14 Screw		Purchased	No			110	Each	80.0000	4.0000	✓		
------------------------	--	-----------	----	--	--	-----	------	---------	--------	---	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	80	
112019	80	

M112019

MS35207-260 Screw		Purchased	No			110	Each	118.0000	3.0000	✓		
----------------------	--	-----------	----	--	--	-----	------	----------	--------	---	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	118	
112719	100	
155	18	

M155

November 25, 2009 9:45:19 AM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Pitot Heat Monitoring Assembly

Start Date: 11/09/2009

Required Date: 09/10/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS1149D0363J		Purchased	No			110	Each	210.0000	3.0000			
Washer												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

210

113064

210

NAS1149DN632J

Purchased

No

110

Each

100.0000

2.0000

Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

100

112794

100

NAS1149DN832J

Purchased

No

110

Each

375.0000

8.0000

WASHER

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

375

111193

3

111359

72

112385

300

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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November 25, 2009 9:45:19 AM

Work Order ID: 52013



Parent Item: D412-791-047RevB



Parent Item Name: Pitot Heat Monitoring Assembly



Start Date: 11/09/2009

Required Date: 09/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
HW210  Resistor, 1k ohms		Purchased	No			110	Each	5.0000	1.0000 			

[Signature] 9/12/09

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5	
112736	5	

1112736

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

7.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X						D412-791-011	SAFETY ENHANCEMENT KITS COMPLETE
1	X					D412-791-041	FLASHLIGHT KIT
1		X				D412-791-043	MAPBOX KIT
1			X			D412-791-045	EXIT ILLUMINATION KIT
1				X		D412-791-047	PITOT HEAT MONITORING KIT
1					X	D412-791-049	STANDBY ATTITUDE BATTERY MONITORING KIT
	2					D3921-1	FLASHLIGHT
	4					D3922-1	CLIP
	2					D3923-1	ANGLE
	4					D3924-1	SHIM
	8					MS20426AD3-6	RIVETS
	6					MS20470AD4-5	RIVET
	4					MS21059-L3	ANCHOR NUT
	4					MS35207-264	SCREW
		1				D3936-041	MAPBOX
		4				MS35207-244	SCREW
			16			D3937-041	PHOTOLUMINESCENT STRIPS
			90			D3950-1	RIVET (INCLUDES 10 EXTRA)
				1		18-200	CONNECTOR
				4		1N4007	DIODE
				3		80-004-2-6	POTTED INSERTS
				2		D3896-1	RELAY
				1		D3897-1	ANGLE
				1		LED-50-17-BG-E0705	ANNUNCIATOR
				1		M12883/45-01	RELAY BASE
				1		M81714/16-3	TERMINAL BLOCKS TRACK
				2		M81714/2-DC1	TERMINAL BLOCKS
				1		M81714/2-DD2	TERMINAL BLOCKS

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Revision: B

Date: 09. 07.22
52013

QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				1		M83536/2-024	RELAY
				2		MS21042L06	NUT
				4		MS21042L08	NUT
				1		MS24524-23	SWITCH, DPDT
				1		MS24524-31	SWITCH, DPDT
				2		MS24693S26	SCREW
				15		MS25036-102	TERMINAL LUGS, #6
				4		MS27039-0814	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				8		NAS1149DN832J	WASHER
				1		HW210	RESISTOR, 1K OHMS
				1		18-200	CONNECTOR
				5		1N4007	DIODE
				3		80-004-2-6	POTTED INSERTS
				1		D3897-1	ANGLE
				1		D3938-1	DECAL
				1		LED-50-17-HK-E0700	ANNUNCIATOR (STBY BATT)
				1		M12883/45-01	RELAY BASE
				1		M81714/16-3	TERMINAL BLOCKS TRACK
				2		M81714/2-DC1	TERMINAL BLOCKS
				1		M81714/2-DD2	TERMINAL BLOCKS
				1		M83536/2-024	RELAY
				2		MS21042L06	NUT
				2		MS24693S26	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				1		HW210	RESISTOR, 1K OHMS

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Revision: B

Date: 09. 07.22

52013